

Path And Surface Specification

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Spaces Inside Other Spaces

Parametric Representation of Functions

Numerical Representations; Interpolation

Using Curves in Mechanical System Control Software

Object Dimensionality in 3D Cartesian Space

- ▶ For simplicity, consider 3D Cartesian only; however, the concepts generalize (see below!)
- ▶ All objects are characterized by a location and other parameters
- ▶ 0D Object: a point. Location, no other parameters
- ▶ 1D Object: a curve. Location, distance along the curve
Special case - a line.
- ▶ 2D Object: a surface. Location, two axes on the surface
Special case - a plane
- ▶ While distance along a curve is an obvious parameter, the axes used on a surface are anything but obvious!

Applications in Mechanical Control

- ▶ Points: motion end point
- ▶ Curves: robot motion for painting, welding, etc.; machine tool path; robot obstacle avoidance; coordinate measurement (CMM) approach path; vehicles on a track
- ▶ Surfaces: machining; free-roaming vehicles (not on a track); navigation on earth

Higher Dimensional Spaces

- ▶ Seems abstract, but let's look at typical robots
- ▶ To control position and orientation takes 6 degrees-of-freedom (DOF)
- ▶ Thus, a 6th dimensional space
- ▶ Point-to-point move requires specification of 6 coordinates
- ▶ General robot to do this must have 6 independent axes
- ▶ Scorbots in lab are 5 DOF

Mechanical Control: The Supervisor

- ▶ A Supervisor is a module that gives setpoints to feedback control modules
- ▶ To move along a path, it must represent the path internally and feed appropriate setpoints to several modules controlling physical motions
- ▶ This leads to two situations:
 - ▶ Close (tight) coordination: One supervisor giving setpoints to several axes
 - ▶ Loose coordination: One supervisor for each axis
- ▶ Close coordination is used where there is a strict specification on how far the motion can deviate from the desired path (following error)
- ▶ Loose coordination works where the motion must only be roughly coordinated, for example, all axes should start and end together.

A Convenient Form to Represent Curves

- ▶ Focus on curves — most important for motion control
- ▶ Example: $x^2 + y^2 = r^2$ is a circle on the XY plane of an XYZ space
- ▶ It's correct but not very useful.
- ▶ For motion control, we generally know a starting point and need to find subsequent positions and velocities along the desired curve
- ▶ That is, how do we “walk” the curve?

Parametric Circle

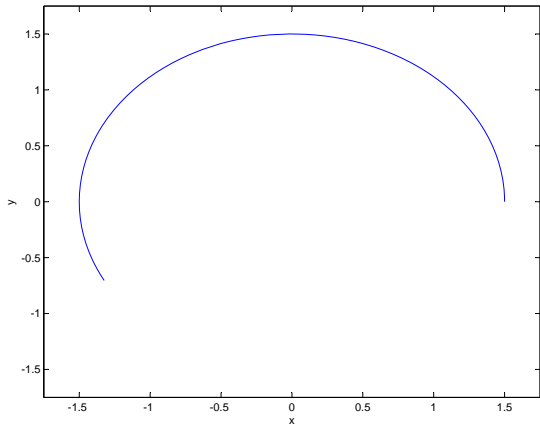
- ▶ Strategy: find explicit equations to compute x , y , and z
- ▶ How? Use a “parametric variable”
 $x = \cos(s)$
 $y = \sin(s)$
 $z = 0$
- ▶ “ s ” is the parametric variable
- ▶ But, it doesn't have much meaning relative to the path (it's the angle in radians but that's unique to circles) and constant radius
- ▶ Easy to convert to distance on the path:
 $x = r \cos\left(\frac{d}{r}\right)$
 $y = r \sin\left(\frac{d}{r}\right)$
 $z = 0$

Example

Radius = 1.5

Draw circle segment
from
 $d = 0$ to $d = 5.5$

- ▶ Issues:
- ▶ Always starts at $y=0$
- ▶ Center always at origin



Curves as Tables

- ▶ Not all curves of interest have analytical representations
- ▶ Any curve can be approximated by a set of arrays of values
- ▶ The issue is how to get values between those in the table
- ▶ Interpolation - many methods!
- ▶ 0-th order: enough points in the table so that it is OK to just use the nearest
- ▶ 1-st order: use linear equation between points
- ▶ n-th order: various polynomial methods including cubic spline, NURBS
- ▶ FFT: uses Fourier transform, fills in additional points, then does inverse FFT

Interpolation Considerations: Smoothness

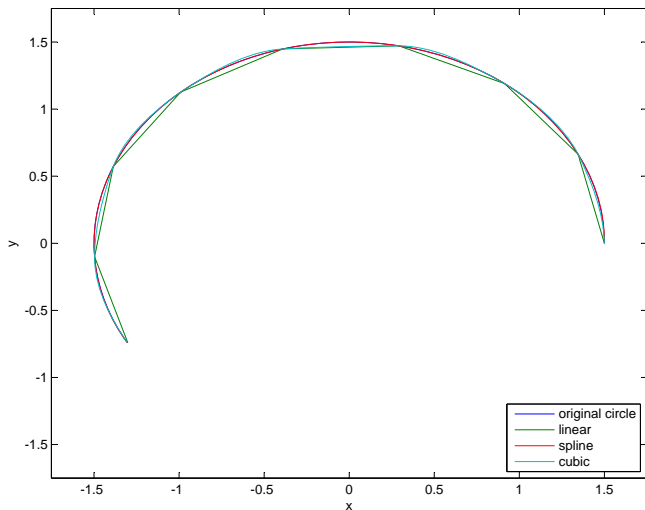
- Positional continuity (G_0)** holds whenever the end positions of two curves or surfaces are coincidental. The curves or surfaces may still meet at an angle, giving rise to a sharp corner or edge and causing broken highlights.
- Tangential continuity (G_1)** requires the end vectors of the curves or surfaces to be parallel, ruling out sharp edges. Because highlights falling on a tangentially continuous edge are always continuous and thus look natural, this level of continuity can often be sufficient.
- Curvature continuity (G_2)** further requires the end vectors to be of the same length and rate of length change. Highlights falling on a curvature-continuous edge do not display any change, causing the two surfaces to appear as one. This can be visually recognized as perfectly smooth.

From: <http://en.wikipedia.org/wiki/NURBS>

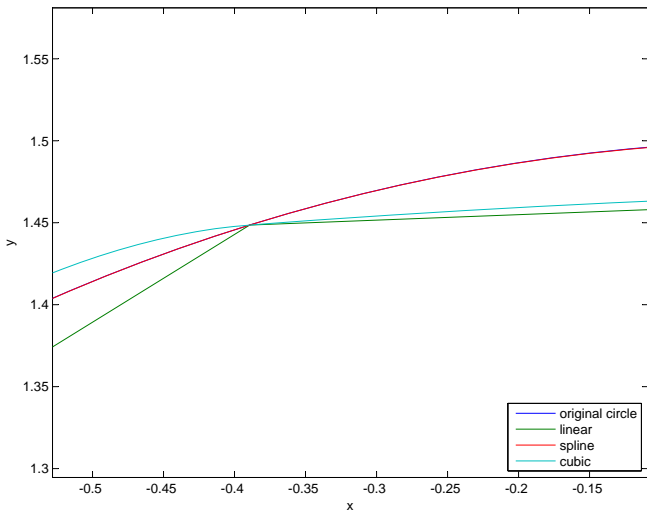
Other Interpolation Considerations

- ▶ Computational efficiency
- ▶ Memory usage
- ▶ Properties with various types of curves (this one can be very important because all of the methods have “interesting” vagaries)

Segment of a circle example with several interpolators using Matlab (blow-up of top section on next slide)



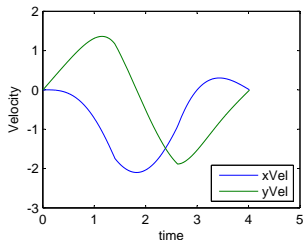
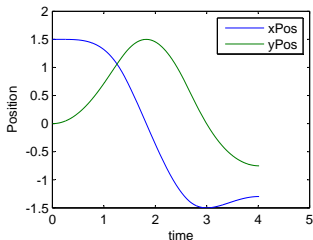
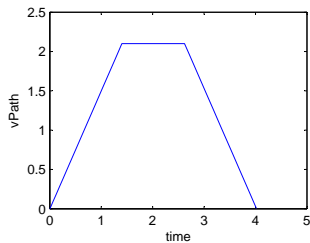
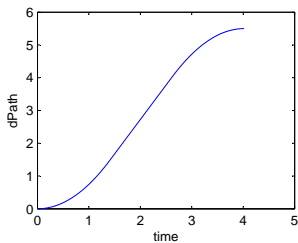
Blow-up of top part of the circle



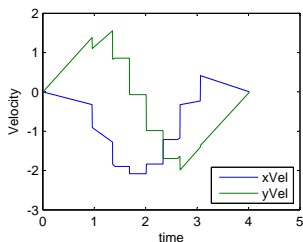
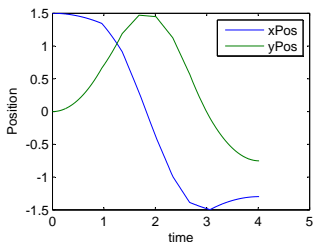
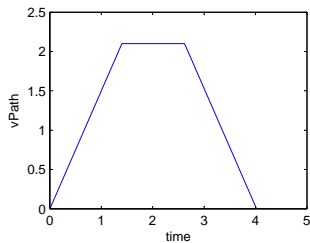
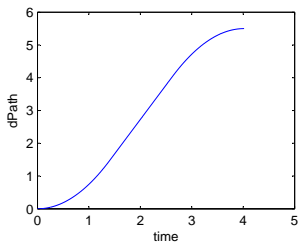
The Supervisor, Continued

- ▶ Transform to proper coordinate frame to get mathematical description to match starting position-orientation of the target object
- ▶ Establish a proper profile for motion along the curve
- ▶ Determine whether velocities for the individual axes are within reasonable limits
- ▶ Must generate appropriate position and velocity setpoints to follow the defined curve

Setpoints for Circle Segment: Spline Interpolation-8



Setpoints for Circle Segment: Linear Interpolation-8



Setpoints for Circle Segment: Linear Interpolation-16

